

A substitute specification with the above changes is provided. It is respectfully requested that the substitute specification be entered into the record.

IN THE CLAIMS:

15. (Amended) A plate for a kitchen appliance the plate comprising at least one of glass or a glass ceramic and having an upper side and a lower side, the plate having a safe edge formed by a cross-sectional profiled portion thicker than the thickness of the plate, which merges integrally and seamlessly with the plate and is upset or shaped on the plate.

16. (Amended) Glass or glass ceramic plate according to claim 15, wherein the profiled portion projects in at least one direction selected from the group consisting of above the upper side and below the bottom side of the plate.

17. (Amended) Glass or glass ceramic plate according to claim 15, wherein at least one of the upper side and the lower side of the plate is flat within the profiled portion.

20. (Amended) Glass or glass ceramic plate according to claim 15, wherein the profiled portion is rounded at its edge.

23. (Amended) Glass or glass ceramic plate according to claim 17, wherein the profiled portion is elevated by a height over the flat upper side of the plate such that a catchment for liquid is formed.

27. (Amended) A method for the manufacture of a glass or glass ceramic plate for a kitchen appliance, the plate having a safe edge, comprising rolling the glass or ceramic plate in a green state and then upsetting or shaping the rolled plate while still in the green state such that there is a profiled portion thickened in relation to the thickness of the plate is formed, and heat treating or ceramicizing the rolled, upset or shaped plate having the profiled portion to form the finished glass or ceramic plate.

28. (Amended) The method according to claim 27, wherein the plate is heated in the green state to reduce thermal stresses and additionally heated in its marginal area and upset or shaped by means of a forming tool to form the profiled portion.